

Date: Wednesday, 3/14/2007 12:25:17 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING BRACKET		
Job Number	: 31189					
Estimate Number	: 10604					
P.O. Number	: N/A			Part Number	: D2581	
This Issue	3/14/2007	S.O. No.	1104	Drawing Number	: D2581 REV A1	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A			Drawing Revision	: A1	
Previous Run	: 30552			Material	: N/A	
Written By				Due Date	: 4/5/2007	
Checked & Approved By				Qty:	100	Um: Each
Comment	: Est. D 01.07.17 Added info to step 2 SM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S11GA	304/316 .125 Sheet	
		Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.9635 sf(s) 304/316 .125 Sheet (M304S0125) Batch: 1102817	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/04/17  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				
07/04/17	5	Past was scrap at the set-up out of tolerance	OS1042	Scrap & destroy	SB 07/04/17	07/04/17	OS1042	07/04/17	

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 31189

Part Number: D2581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Mar/04/18

92

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

Mar/04/18

93

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Mar/04/18

94

Job Completion



U 8/04/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>31189</b>
<b>Description:</b> Mounting Bracket	<b>Part Number:</b>	<b>D2581</b>
<b>Inspection Dwg:</b> D2581 <b>Rev:</b> A1		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	JAD
Date:	07/04/15

Audited by:	<u>SC</u>
Date:	07.06.15

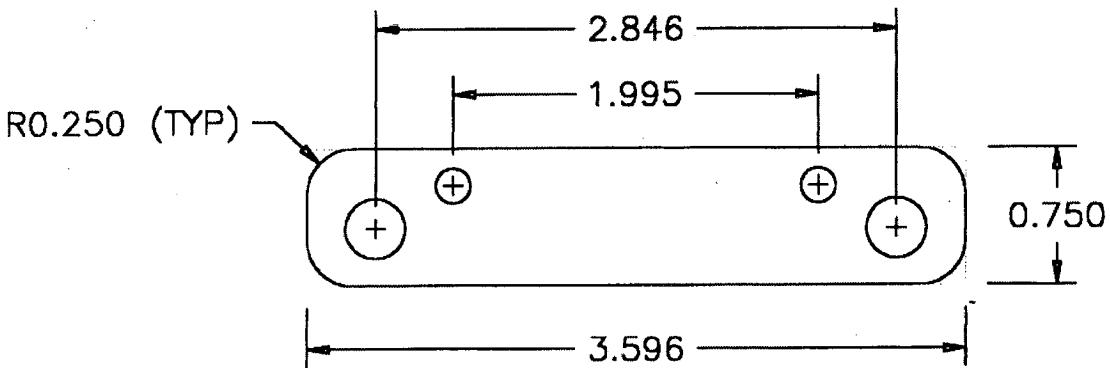
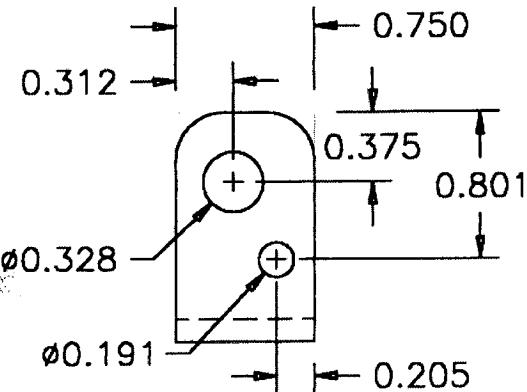
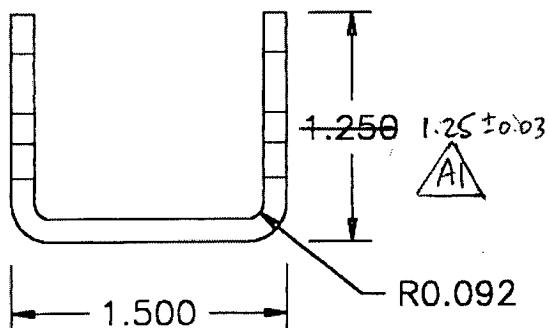
<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM <i>✓</i>	<i>✓</i>

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bu</i>	APPROVED <i>MM</i>	DRAWING NO. D2581
DATE 96.06.27		REV. A SHEET 1 OF 1
		SCALE 1:1

A1 ~~4~~ 04.05.14 CHANGE TOLERANCE ON 1.25 DIMENSION

RELEASED  
96/07/23 B.W.



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31189